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# Best practices in human resources for inclusive employment: An in-depth review

Catherine Ezeafulukwe <sup>1</sup>, Somtochukwu Cynthia Onyekwelu <sup>2</sup>, Njideka Phina Onyekwelu <sup>3</sup>, Chinedu Ugochukwu Ike <sup>4</sup>, Binaebi Gloria Bello <sup>5</sup> and Onyeka Franca Asuzu <sup>6,\*</sup>

- <sup>1</sup> Independent Researcher, Lagos, Nigeria.
- <sup>2</sup> Faculty of Law, University of Nigeria, Nsukka, Nigeria.
- <sup>3</sup> Department of Business Administration, Nnamdi Azikiwe University, Awka, Nigeria.
- <sup>4</sup> Independent Researcher, Anambra, Nigeria.
- <sup>5</sup> Kings International School, Port-Harcourt, Rivers State, Nigeria.
- <sup>6</sup> Dangote Sugar Refinery Plc, Lagos, Nigeria.

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#### **Abstract**

This research paper examines the conceptual framework, historical evolution, legal landscape, and business case for inclusive employment. Focusing on the crucial role of Human Resources (HR), the study outlines strategies for recruitment, training, performance management, and workplace accessibility. Implementation strategies encompass the development of inclusive HR policies, integrating inclusive practices, collaborations, and continuous monitoring. The paper also delves into overcoming challenges such as implicit bias and resistance, highlighting the importance of HR's adaptability. Looking forward, it explores future trends like technological innovations, globalization, and societal shifts influencing inclusive employment. The conclusion emphasizes the proactive role of HR in fostering inclusive workplaces for sustained organizational success.

Keywords: Inclusive Employment; Human Resources Practices; Diversity and Inclusion; Workplace Inclusivity

#### 1. Introduction

Inclusive employment has gained significant traction in recent years, representing a paradigm shift in organizational philosophies towards fostering diverse and equitable workplaces. Inclusive employment goes beyond compliance with anti-discrimination laws; it embraces a proactive approach to create environments where individuals of all backgrounds, abilities, and identities feel valued and included. This marks a departure from traditional HR practices, necessitating a comprehensive understanding of the dynamics involved.

Inclusive employment is a strategic approach to integrating individuals from diverse backgrounds into the workforce. It encompasses policies and practices that seek to eliminate barriers, biases, and discriminatory practices within the employment cycle (Pless & Maak, 2004; Shore, Cleveland, & Sanchez, 2018). This approach fosters a sense of belonging among employees. It enhances organizational performance by tapping into a wider talent pool and perspectives. As organizations increasingly recognize the business benefits of diverse teams, inclusive employment becomes a cornerstone for sustainable growth and innovation (Gotsis & Grimani, 2016a, 2016b; Halme, Lindeman, & Linna, 2012).

The pivotal role of Human Resources (HR) in fostering inclusive employment cannot be overstated. HR functions as the custodian of organizational culture and practices, making it a linchpin for driving inclusivity. Inclusive HR practices go beyond traditional diversity initiatives, encompassing recruitment, training, performance management, and workplace culture. By fostering an inclusive environment, HR enhances employee satisfaction and improves organizational

<sup>\*</sup> Corresponding author: Onyeka Franca Asuzu.

reputation, stakeholder relationships, and financial performance (Buengeler, Leroy, & De Stobbeleir, 2018; Miller, Miller, & Katz, 2002; Nishii & Rich, 2013).

This research seeks to delve into the intricate landscape of inclusive employment, focusing specifically on the role of HR practices in shaping and sustaining inclusivity within organizations. The primary aim is to provide a nuanced understanding of how HR can catalyze fostering inclusive workplaces. This study focuses on a broad spectrum of industries and organizational sizes to provide a comprehensive view of inclusive HR practices. The research offers insights applicable across diverse sectors by considering various contexts. The significance lies in providing actionable recommendations for HR professionals, organizational leaders, and policymakers seeking to enhance inclusivity in the workplace. Moreover, the study contributes to the academic discourse by bridging the gap between theoretical frameworks and practical implementation strategies.

#### 2. Literature Review

Inclusive employment, within the conceptual framework of this study, involves the deliberate integration of individuals from diverse backgrounds, encompassing dimensions such as gender, ethnicity, age, disability, and socio-economic status, into the workforce. It goes beyond tokenistic measures and seeks to establish an organizational culture that embraces diversity and fosters a sense of belonging among all employees. The theoretical underpinnings of inclusive employment draw from various academic disciplines, including sociology, psychology, and organizational behaviour. The social identity theory, for instance, provides insights into how individuals categorize themselves and others, influencing group dynamics within the workplace. Other relevant theories include the diversity and inclusion climate theory, which emphasizes the importance of an inclusive organizational environment in promoting diversity.

The historical evolution of inclusive employment traces its roots back to the civil rights movements of the mid-20th century. Initiatives to combat discrimination and promote equal opportunities gained momentum, prompting a paradigm shift in organizational practices. Over the years, there has been a gradual recognition that fostering inclusivity aligns with societal values and enhances organizational performance and innovation. The legal framework supporting inclusive employment is grounded in anti-discrimination laws. Legislation such as the Civil Rights Act of 1964 (Title VII), the Americans with Disabilities Act (ADA), and the Age Discrimination in Employment Act (ADEA) in the United States serve as cornerstones in prohibiting discrimination based on protected characteristics (Diller, 2000; Glavina & Kollonay-Lehoczky, 2015; Park, 2018; Rosenbloom, 2014). Similar laws and conventions exist internationally, reflecting a global commitment to fostering inclusive workplaces. Affirmative action policies represent a proactive step towards inclusive employment by addressing certain groups' historical disadvantages. These policies, often implemented in response to legal mandates, aim to promote equal recruitment, hiring, and advancement opportunities. The debate surrounding the effectiveness and fairness of affirmative action continues to be a topic of scholarly inquiry.

The business case for inclusive employment extends beyond legal compliance, emphasizing the positive impact on organizational performance. Diverse teams have been shown to enhance creativity, problem-solving, and decision-making (Maznevski, 1994; Wong, Chow, Lau, & Gong, 2018). Moreover, organizations with inclusive practices often enjoy improved reputation, customer relations, and employee morale, contributing to long-term sustainability and competitiveness. While the benefits of inclusive employment are evident, organizations face numerous challenges in implementing and sustaining inclusive practices. Common barriers include unconscious bias in decision-making, resistance to change within organizational culture, and inadequate training programs. Understanding and addressing these challenges are crucial for successfully integrating inclusive employment practices. Inclusive HR practices contribute significantly to organizational success. Beyond legal compliance, these practices enhance employee engagement, reduce turnover rates, and promote a positive workplace culture. Inclusive recruitment and talent management strategies also enable organizations to tap into diverse skills and perspectives, fostering innovation and adaptability (Cheese, Thomas, & Craig, 2007; Turner & Kalman, 2014).

A comprehensive review of academic research provides insights into the various dimensions of inclusive employment. Studies have explored the impact of diversity on team dynamics, employee well-being, and organizational performance. Analyzing these findings contributes to the development of evidence-based practices in HR (Marler & Boudreau, 2017; Marler & Fisher, 2013). Numerous frameworks and models have been proposed to guide organizations in implementing inclusive HR practices. Examples include the Diversity Iceberg model, which highlights visible and invisible dimensions of diversity, and the Diversity Management Maturity Model, which outlines stages of organizational development towards inclusivity (Bouten-Pinto, 2018; Smith-Meyer, 2022). Understanding and critiquing these models inform the development of tailored strategies for organizations.

## 3. Role of Human Resources in Inclusive Employment

HR significantly contributes to shaping an inclusive organizational culture by fostering an environment where diversity is accepted and celebrated. This involves developing and communicating policies championing diversity, equity, and inclusion. HR professionals are instrumental in cultivating a workplace atmosphere that values differences, encourages open dialogue, and ensures employees feel a sense of belonging (Gotsis & Grimani, 2017; Travis, Nugent, & Lengnick-Hall, 2019). Effective leadership is essential for driving inclusivity, and HR plays a crucial role in cultivating and supporting inclusive leadership practices. HR professionals collaborate with organizational leaders to develop and implement strategies that promote diversity and inclusion at all levels (Miller, 1998; Winters, 2013). This includes advocating for inclusive decision-making processes, leadership development programs, and mentoring initiatives to ensure leaders embody and promote inclusive values.

HR departments are responsible for developing and implementing diverse sourcing strategies to attract a broad spectrum of candidates. This involves exploring non-traditional recruitment channels, leveraging professional networks, and partnering with community organizations. By adopting inclusive recruitment practices, HR ensures that the candidate pool reflects the community's diversity and the organization's commitment to inclusivity. HR professionals play a crucial role in crafting inclusive job descriptions and requirements. By eliminating biased language and ensuring that qualifications are genuinely necessary for the role, HR helps attract a more diverse pool of applicants. This involves collaboration with hiring managers to create inclusive and accessible job postings that appeal to candidates from varied backgrounds (Buengeler et al., 2018; Lirio, Lee, Williams, Haugen, & Kossek, 2008).

HR is instrumental in designing and implementing diversity and inclusion training programs for employees at all levels. These programs aim to raise awareness about unconscious biases, promote cultural competence, and provide tools for creating an inclusive work environment. HR ensures these training initiatives are ongoing, evolving, and tailored to address the organization's needs (Bezrukova, Jehn, & Spell, 2012; Cocchiara, Connerley, & Bell, 2010). HR actively contributes to creating career development opportunities that are accessible and equitable for all employees. This involves implementing mentorship programs, sponsorship initiatives, and succession planning that consider diversity in talent development. By fostering an inclusive approach to career advancement, HR helps employees from diverse backgrounds thrive within the organization (Fairlie, 2011; Gida & Ortlepp, 2007; Woods & Tharakan, 2021).

HR plays a crucial role in designing performance appraisal systems that are fair, transparent, and inclusive. This includes establishing clear performance criteria, providing regular feedback, and ensuring that evaluations are free from biases. HR professionals work closely with managers to create an environment where employees feel valued and recognized based on their contributions, regardless of their background. Unconscious bias can influence decision-making processes, including performance assessments. HR is responsible for implementing measures to address and mitigate unconscious bias within performance management systems. This involves training managers to recognize and overcome bias, adopt standardized evaluation criteria, and incorporate diversity metrics in performance assessments (Fathi, 2023; Noon, 2018).

HR ensures that the physical workplace is accessible to employees with diverse abilities. This involves implementing accommodations such as ramps, elevators, and accessible restrooms. Additionally, HR collaborates with employees to identify and implement individualized accommodations to ensure everyone can fully participate in the work environment (Li, Bonn, & Ye, 2019; Schur et al., 2014; Solovieva, Dowler, & Walls, 2011). In the digital age, HR oversees the implementation of technological accommodations to ensure that workplace tools and systems are accessible to all employees. This includes using inclusive design principles to develop digital platforms, provide assistive technologies, and offer training on accessible technology use.

In summary, the role of HR in inclusive employment is multifaceted, encompassing the shaping of organizational culture, influencing recruitment and hiring, designing training programs, managing performance, and ensuring workplace accessibility. By actively engaging in these areas, HR professionals contribute significantly to creating environments that embrace diversity and promote inclusion.

#### 4. Implementation Strategies

Organizations committed to fostering inclusive employment recognize the need for comprehensive implementation strategies that go beyond mere rhetoric. These strategies, spearheaded by HR, are critical in embedding inclusivity into organizational practices and culture. Developing a robust, inclusive HR policy is the foundational step towards creating an inclusive workplace. This involves crafting policies explicitly articulating the organization's commitment to diversity,

equity, and inclusion. HR professionals collaborate with key stakeholders to ensure that the policy addresses various dimensions of diversity, sets clear expectations, and establishes mechanisms for enforcement. An effective inclusive HR policy is a guiding document for all HR practices within the organization (Shen, Chanda, D'netto, & Monga, 2009; Theodorakopoulos & Budhwar, 2015).

Inclusive employment begins with the onboarding process. HR is pivotal in incorporating inclusive practices into the orientation and onboarding procedures. This includes providing diversity and inclusion training to new hires, familiarizing them with the organization's inclusive values, and establishing mentorship programs to facilitate a smooth transition into the workplace culture. Effective internal communication is integral to the successful implementation of inclusive practices. HR develops communication strategies that consistently reinforce the organization's commitment to diversity and inclusion (Bell, Özbilgin, Beauregard, & Sürgevil, 2011; Kossek, Lobel, & Brown, 2006). This involves disseminating information about inclusive policies, sharing success stories, promoting open dialogues, and encouraging employees to voice concerns or suggestions about inclusivity. HR serves as a conduit for fostering transparency and trust within the organization (Karam, Gardner, Gullifor, Tribble, & Li, 2017).

HR actively seeks collaborations with external organizations specializing in diversity and inclusion initiatives. Partnerships with industry groups, non-profits, and diversity-focused organizations provide valuable insights, resources, and best practices. HR can stay informed about emerging trends, benchmark against industry standards, and leverage external expertise to enhance the organization's inclusive employment efforts through such engagements. Community involvement is a cornerstone of inclusive employment. HR professionals engage in networking activities and community outreach to build relationships with diverse talent pools. By participating in events, job fairs, and community programs, HR expands the organization's reach and demonstrates a genuine commitment to being an inclusive and socially responsible employer (Chanland & Murphy, 2018; Lengnick-Hall & Lengnick-Hall, 2003).

HR establishes key performance indicators (KPIs) to assess the effectiveness of inclusive employment practices. These KPIs may include metrics related to workforce diversity, employee satisfaction, retention rates among diverse groups, and the representation of underrepresented minorities in leadership positions (Menon, 2012; Závadský, Korenková, Závadská, Kadárová, & Tuček, 2019). Regularly tracking and analyzing these indicators allows HR to measure progress and identify areas for improvement (Becker, Huselid, & Ulrich, 2001; Eckerson, 2010). Implementing regular audits and assessments is crucial for ensuring the ongoing effectiveness of inclusive employment practices. HR thoroughly assesses its processes, policies, and employee experiences to identify gaps or improvement areas. These assessments may involve surveys, focus groups, and interviews to gather qualitative and quantitative data, enabling HR to make informed decisions and adjustments.

In conclusion, the successful implementation of inclusive employment strategies requires a holistic approach. HR professionals are at the forefront of driving these strategies by developing inclusive policies, integrating practices into HR processes, fostering collaborations, and continuously monitoring and evaluating the organization's progress towards fostering a truly inclusive workplace.

## 5. Overcoming Challenges

One significant challenge in fostering inclusivity is the presence of implicit bias within organizational decision-making processes. HR takes the lead in implementing training programs to raise awareness about unconscious biases among employees, particularly those involved in recruitment, hiring, and performance evaluations. By fostering an understanding of these biases and providing tools to mitigate their impact, HR can help create a more equitable work environment (Atewologun, Cornish, & Tresh, 2018; Köchling & Wehner, 2020; Stephens, Rivera, & Townsend, 2020).

Cultural and organizational resistance can impede the adoption of inclusive employment practices. HR professionals address this challenge by fostering open communication channels and facilitating dialogue about the benefits of inclusivity. By emphasizing the positive impact on organizational culture, innovation, and overall performance, HR helps shift perspectives and gain buy-in from employees at all levels (Pless & Maak, 2004; Ryan & Kossek, 2008). Creating a sense of shared purpose and aligning inclusive practices with organizational values are essential strategies for overcoming resistance.

Building awareness about diversity and inclusion is crucial in overcoming resistance and fostering a culture of inclusivity. HR takes on the role of advocate within the organization, consistently communicating the business case for diversity and its tangible benefits. This involves organizing awareness campaigns, training sessions, and workshops that educate employees about the value of diverse perspectives and their role in creating an inclusive workplace. In the dynamic landscape of contemporary workplaces, the rigidity of traditional HR practices can challenge the

implementation of inclusive employment strategies (Bamberger, Biron, & Boon, 2014; Harrington & Ladge, 2009). HR professionals address this challenge by championing flexibility and adaptability in HR processes. This involves revisiting and revising policies and procedures to ensure they align with the evolving understanding of inclusivity. HR remains vigilant to emerging trends, incorporates employee feedback, and adjusts practices to accommodate the workforce's diverse needs.

Overcoming these challenges demands a multifaceted approach that combines education, communication, advocacy, and adaptability. HR professionals, as facilitators of change, play a critical role in steering organizations towards inclusivity by addressing biases, navigating resistance, building awareness, and ensuring that HR practices remain flexible and responsive to the evolving needs of the workforce (Burke & Ng, 2006; Hiltrop, Jenster, & Martens, 2001). In doing so, they contribute to establishing workplaces where every individual feels valued, respected, and able to contribute their best.

# 6. Future Trends and Emerging Practices

Technology integration is increasingly becoming a driving force in promoting inclusive employment. HR professionals are exploring innovative tools such as artificial intelligence (AI) in recruitment processes to minimize biases and enhance diversity. Chatbots and virtual reality platforms are utilized for inclusive training, providing immersive experiences promoting understanding and empathy. Additionally, technology facilitates remote work and flexible arrangements, allowing a more diverse talent pool to contribute irrespective of geographical constraints.

Globalization has transformed the way organizations operate, and inclusive HR strategies are adapting to this interconnected world. HR professionals are tasked with developing practices that transcend cultural boundaries and embrace diversity on a global scale (Caligiuri, 2012). This involves tailoring recruitment strategies to attract diverse talent from various regions, implementing cross-cultural training programs, and fostering a global mindset among employees. Collaborative technologies and virtual communication tools enable diverse teams to work cohesively across borders.

Social and cultural shifts influence the expectations and demands of the modern workforce. HR professionals increasingly recognize the importance of accommodating diverse lifestyle choices, such as flexible work schedules, parental leave policies, and support for mental health (Arenofsky, 2017; Chandra, 2012; Dizaho, Salleh, & Abdullah, 2017). The emphasis on work-life balance and holistic well-being is shaping inclusive employment practices. Additionally, there is a growing awareness of the intersectionality of identities, prompting HR to adopt more nuanced approaches that consider the unique challenges faced by individuals with multiple marginalized identities.

### 7. Conclusion

In conclusion, pursuing inclusive employment practices is not merely a compliance measure but a strategic imperative for organizations aspiring to thrive in a diverse and dynamic world. Throughout this paper, we have explored the foundational elements of inclusive employment, delving into the conceptual framework, historical evolution, legal landscape, and the business case for fostering diversity and inclusion. Examining the role of HR in this context, we found that HR serves as the linchpin for implementing inclusive practices, shaping organizational culture, and influencing key HR processes.

Furthermore, we have discussed various implementation strategies employed by HR, including the development of inclusive policies, integration of practices in HR processes, collaboration and partnerships, and continuous monitoring and evaluation. In overcoming challenges, HR is pivotal in addressing implicit bias, navigating resistance, building awareness, and adapting to the evolving needs of the workforce. Looking ahead, we have explored future trends and emerging practices, recognizing the impact of technological innovations, globalization, and changing social and cultural norms on the trajectory of inclusive employment.

In essence, fostering inclusive employment practices requires a holistic and proactive approach that extends beyond legal compliance. It demands a commitment to creating environments where everyone feels valued, respected and can contribute their unique perspectives. As organizations navigate the complexities of a changing world, HR stands at the forefront, playing a central role in shaping the future of work. By embracing inclusivity, organizations enhance their reputation and performance and contribute to a more equitable and resilient society. The journey towards inclusive employment is ongoing, and as HR professionals continue to lead and adapt, they pave the way for workplaces that celebrate diversity and empower every employee to reach their full potential.

## Compliance with ethical standards

Disclosure of conflict of interest

No conflict of interest to be disclosed.

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